

# IO controllers

## End-of-Life Information

Grundfos IO101 and IO102 controllers must be disposed of according to local regulations by using a public or private waste collection service. If this is not possible, contact the nearest Grundfos company or service workshop.

## Safety Risk

Safety related to materials used

- There is no risk for people during the disassembly process posed by the materials used in the product.

Safety related to handling the product

- Care should be taken when handling the pump/components due to the weight.

## Disassembly of the Product

The main materials of the components are:

- Polyamide composite
- Various electronic components
- Aluminium

IO101 and IO102 controllers can therefore be recycled to a large extent – depending on the national possibilities for recycling.

Designation	Name	Material	Special Disassembly Consideration
1	Front cover Front foil	Polyamide Polyester	
2	Switch	Polyester / Steel	
3	Cable entry	Polyamide	
4	Mounting plate	Aluminium	
5	Back cover	Polyamide / Stainless steel	
6	Relay	Polyester / Cobber	
7	Terminal block	Polyester / Steel	
<b>Additional material:</b>		Screws, gaskets etc.: Various materials less than 5% of weight.	

