

DPC 1-3

Installation & Operating Instruction

DPC 1-3 For Three Phase Pumps up to 16A



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SAFETY

Following are the safety instructions which must be followed by the service partners or user while installing and operating. If ignored, physical injury or even death may happen. Read the safety instructions before handling the system.

WARNING

If these safety instructions are not observed, it may result in personal injury.

- Before carrying out any installation or maintenance operation, controller must be disconnected from the power supply.
- Don't open the cover while the pump is running.
- Don't put wire, metal bar filament etc. into the controller.

CAUTION

If these safety instructions are not observed, it may result in malfunction or damage of the equipment.

- All electrical connections must be carried out by a skilled and qualified personnel.
- Never connect AC power to output U,V,W terminals.
- Ensure the motor, controller, and power specifications match.



NOTE (Notes or attention to ensure safe operation)

IMPORTANT

The manufacturer is not liable for malfunctioning if the product is not correctly installed or damaged, modified and/or put to run beyond the working range as given in this manual.

The manufacturer reserves the right to make any modifications to this product from time to time.

INTRODUCTION

DPC is Digital Pump Controller, which is easy to use, programmable device for three phase pumps (DOL). It can be used to control the pumps from 1.5 to 16 Ampere.

APPLICATIONS:

DPC is very useful in water and wastewater applications, be it water transfer, tank filling, tank emptying or even pressure boosting in Hydro-pneumatic applications. It is ideal choice in residential, industrial or institutional segments where water and energy conservation are of utmost importance.

FEATURES:

- ◆ LCD screen displays pump running information
- ◆ Phase loss protection (incoming as well as outgoing)
- ◆ Overload protection
- ◆ Motor stalled protection
- ◆ Dry run protection without installing a float switch
- ◆ Under voltage protection
- ◆ Over voltage protection
- ◆ Transient surge protection
- ◆ Memory function when power off & power recovery
- ◆ Visual & audio alarm for fault prompt
- ◆ DIP switch settings to make it suitable for different applications like water supply, drainage or pressure boosting
- ◆ Auto/Manual switch
- ◆ Liquid level probes/ floats (in case of fully automatic models) for clear water

PARAMETER AND SPECIFICATIONS:

Following chart shows main technical parameters & specifications:

Main technical characteristics	
Control characteristic	Level control (with probes for clear water or with floats)
	Pressure control (with pressure switch)
Working modes	Manual/Auto
Main technical data	
Rated output power (amperes)	1.5 to 16 A
Rated input voltage	AC 380V / 50 HZ / Three Phase
Trip response time of overload	5sec - 5min
Trip response time of pump stalled	Less than 0.5 sec
Trip response time short circuit	Less than 0.1 sec
Trip response time of under/over voltage	Less than 5 sec
Trip response time of phase loss	Less than 2 sec
Trip response time of dry run	6 sec (or this can be set manually)
Recovery time of overload	30 min
Recovery time of under/over voltage	5 min
Recovery time of dry run	30 min (or this can be set manually)
Trip voltage of over voltage	Plus 15% of rated input voltage
Trip voltage of under voltage	Minus 15% of rated input voltage
Trip current of dry run	70% of rated current
Trip current of pump stalled	200% of rated current
PROTECTIONS COVERED	DRY RUN (without float/probe)
	Overload (auto calibrated or can be set)
	Transient surge
	Under voltage
	Over voltage
	Pump stalled
Short circuit	
Other technical data	
Permissible ambient temperature	Up to 55 Deg C
Degree of protection	IP 54
Install position	Vertical
Unit dimensions (L X W X H)	225 x 300 x 100 mm
Unit weight	3.0kg

INSTALLATION

Please read this manual carefully before starting installation and operation. Any damage to the equipment caused due to failure to comply with the descriptions in this manual in installation or operation will be beyond the scope of the company's quality guarantee.

TOOLS USED IN CONTROLLER INSTALLATION

Controller installation and wiring will need the following tools. You also can choose the right tools according to your own experience.



ELECTRIC DRILL



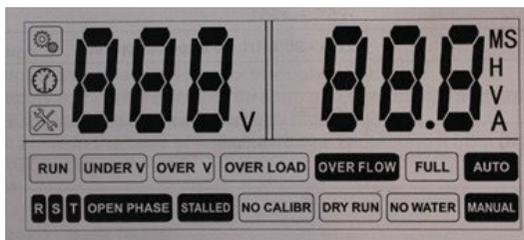
CRIMPING PLIER



CROSS SCREWDRIVER

CONTROLLER COMPONENTS:

LCD SCREEN



MEANING OF THE ICONS SHOWN ON THE LCD



The parameter configuration icon, when this icon appears, controller is in manual parameter adjustment mode.

Time displaying icon, when this icon appears, it means controller is displaying some parameter of time, eg: pump dry run trip time(units: seconds)



Pump fault icon, when this icon appears, it means controller is displaying some fault condition

Voltage

V

M

Minute

Second

S

H

Hour

Ampere

A

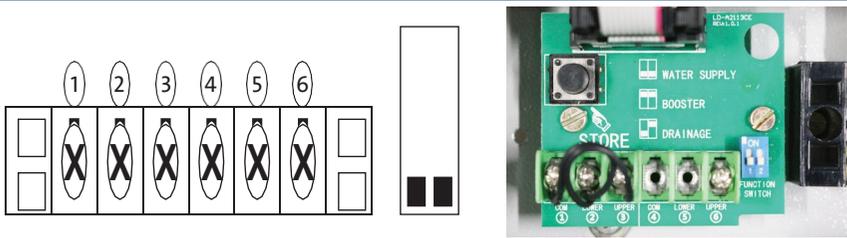
TERMINALS

Power terminals



(a) Power terminals for connecting mains incoming and outgoing

Control terminals



(b) Control terminals for connecting probes or float switches

DIP SWITCH SETTINGS

Users can set the function switch to suit different applications. Before setting the function switch; the unit should be disconnected from the power supply. After completing the settings of dip switches, power may be applied to the unit. Following signs will be displayed in voltage displaying area on the LCD conforming to the following list.

ITEM	SWITCH POSITION	MESSAGES & IN VOLTAGE DISPLAYING AREA	ITEM
1		000	Applied for water supply by liquid level control through probe/float switch
2		222	Applied for water supply by pressure control through pressure switch & pressure tank
3		111	Applied for drainage by liquid level control through float switch

PARAMETER CALIBRATION AND ERASING

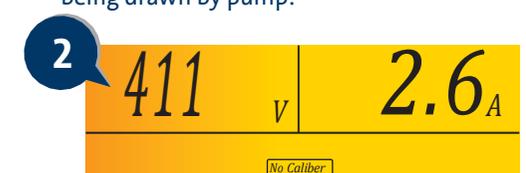
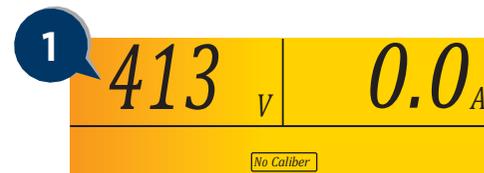
In order to achieve best performance of the controller and for providing maximum protection to the pump, it is essential that parameter calibration is done at the time of installation itself or after pump is repaired and installed back.

CALIBRATION:

Setting of parameters (calibration of unit according to the connected load):

Press the **MODE** key to switch to manual mode. Make sure the pump is not running and LCD screen looks as below

Press the **START** key to run the pump, confirm the pump is running OK and drawing rated current. Also confirm the mains supply is healthy and incoming voltage is normal, LCD screen will display voltage and current being drawn by pump:



Again press **START** key approximately for 3 secs and release when the unit makes a “Beep” sound and a countdown timer starts on the LCD screen as shown below

Pump stops running and parameter calibration completed, and LCD screen looks as below



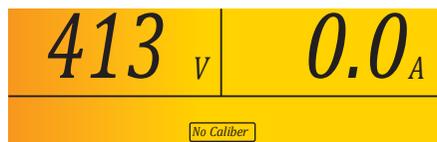
ERASING:

This needs to be done whenever pump is repaired or a new pump is installed, previous parameters need to be erased before the unit is re-calibrated.

FOLLOW THE BELOW INSTRUCTIONS TO ERASE THE PARAMETER CALIBRATION:

- 1 Press the **MODE** key to switch to manual mode. Make sure the pump is not running.
- 2 Long press the **STOP** key approximately for 3 secs and release when the unit makes a “Beep” sound.

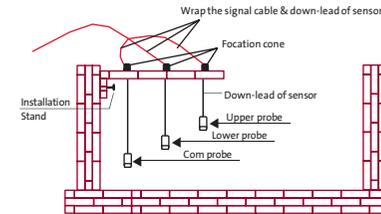
Unit is now back to factory settings, **NO CALIBER** sign will start flashing on the LCD screen. For re-calibration refer “CALIBRATION” section.



CONNECTIONS CONTROLS DEVICES AND APPLICATIONS

INSTALLING LIQUID LEVEL PROBES SWITCH:

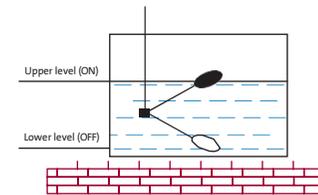
LIQUID PROBE INSTALLATION



! In the event of risk of electric storms (lightning) or when liquid medium in well or tank or sump is very dirty it is recommended float switch is used

(c) Liquid level probe installation

FLOAT SWITCH INSTALLATION



! If the float switch is equipped with three wires use the BLACK and BROWN wires. In event of different colours use a multimeter to identify correct connections as follows:

Low level no reading OFF
Upper level-positive reading ON

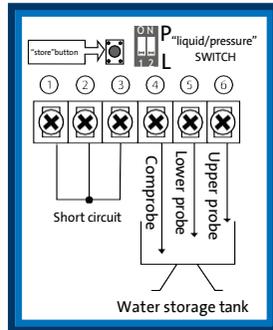
(d) Float switch installation



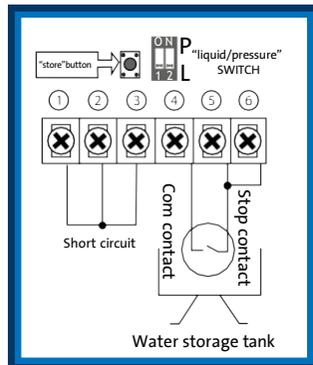
NOTE: Do not run or lay the sensor leads, float switch wire or signal cables must be inside metal pipe. So use PVC or PE tubing.

WORKING APPLICATIONS:

WATER SUPPLY/TRANSFER BY INSTALLING PROBES OR FLOAT SWITCH



(e) Application: Clear water supply - liquid level control (using probes)



(f) Application: Water supply - liquid level control (using float switch)

Start condition: When the liquid level in overhead tank is below lower probe (in case of float switch, float is down) and liquid level in the underground tank is above lower probe (in case of float switch, float is up), the controller will start the pump.

Stop condition: When the liquid level in overhead tank reaches upper probe (in case of float switch, float is up) or liquid level in underground tank is below lower probe (in case of float switch, float is down); the controller will stop the pump.

Probe/sensor free application in case of submersible pumps: The unit has reliable and automatic protection against dry running if it is used for submersible pump for deep well. Users can short the terminals 1, 2 & 3 to achieve sensor free dry run protection.

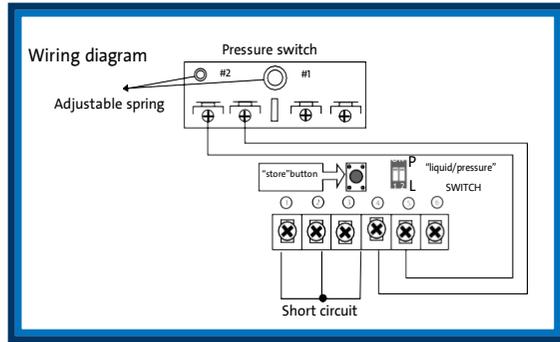
Meaning of the messages & graphics displayed on the LCD screen

TANK FULL	Liquid level in the overhead tank has reached upper probe (float switch: up position), pump stops.
DRY RUN	Liquid level in the bore well is below the pump intake, pumps stop running.
NO WATER	Liquid level in the underground tank/water well is below lower most probe (float switch: down position), pump stops.



NOTE: In case of water transfer from underground tank to overhead tank, 3 probes for underground tank need to be installed and same to be connected at control terminals marked as 1, 2 & 3 after removing the shorting link.

PRESSURE BOOSTING APPLICATION BY INSTALLING PRESSURE SWITCH



(g) Application: Pressure boosting (using pressure switch)

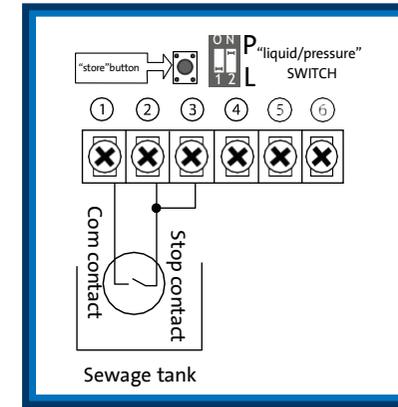
Start condition: If the pressure in the pipeline is less than the set point of pressure switch, relay contact of pressure switch is ON and liquid level in the well/supply tank is above lower probe (float switch up position), the controller will run the pump.

Stop condition: If the pressure has reached the set point of pressure switch, relay contact of pressure switch is OFF, the controller will stop the pump.

Probe/sensor free application in case of submersible pumps: The unit has reliable and automatic protection against dry running, if it is used for submersible pump for deep well. Users can short the terminals 1, 2 & 3 to achieve sensor free dry run protection.

Meaning of the messages & graphics displayed on the LCD screen	
FULL	Pressure has reached set point and pump has stopped.
DRY RUN	Liquid level in the borewell is below the pump intake, pumps stop running.
NO WATER	Liquid level in the underground tank/water well is below lower most probe (float switch: down position), pump stops.

DRAINAGE APPLICATION BY INSTALING FLOAT SWITCH



(h) Application: Irrigation/sewage/drainage (using float switch)

Start condition: When the “float switch A” reaches at up position, the controller will run the pump.

Stop condition: When the “float switch A” reaches at down position, the controller will stop the pump.

Overflow alarm: In case the level in the sump rises even if the pump is draining water and the “float switch B” reaches at up position; the controller will sound the overflow alarm to warn the pump operator.

Meaning of the messages & graphics displayed on the LCD screen	
FULL	“Float switch A” reaches up position, pump starts running.
DRY RUN	Liquid level in the sump is below the pump intake, pumps stop running.
NO WATER	“Float switch A” reaches down position, pump stops.
OVERFLOW	“Float switch B” reaches up position, controller will sound and alarm.

BASIC OPERATION

MANUAL MODE:

Press the **MODE** key to switch to manual mode. Once the unit is in **MANUAL** mode, press the **START** key to run pump, press the **STOP** key to stop pump.

NOTE: In manual state, the unit doesn't receive signal from float switch or pressure switch.

AUTO MODE:

Press the **MODE** key to switch to auto mode. Once the unit is in **AUTO** mode, the pump will start or stop according to the signal from sensor, float switch or pressure switch.

NOTE:

- In **AUTO** mode, if the pump is running and user wants to stop the pump, press the **MODE** key to switch to **MANUAL** mode and pump will stop running.
- In **AUTO** mode, if the input power gets cut off and when the supply gets restored, the unit will start operating after 10 seconds automatically.
- No matter the unit is in **AUTO OR MANUAL** mode, the unit will resume operation in same mode when the power supply gets recovered after a cut off.

FAULTS AND PROTECTION:

During pump running, if dry run, overload, under voltage, over voltage etc. failures happen, the control unit immediately stops the pump, displays it on the LCD screen and automatically executes a check for restarting conditions after a built-in time delay has elapsed. The control unit recovers automatically until all the abnormal conditions have been cleared. However, the recovery time of the control unit is different for different faults.

Details of recovery times for each fault have already been explained in this manual. Recovery time for dry run and overload can be altered and set as per needs. However, recovery times and values for under and over voltage are factory set and can't be altered.



NOTE: To reset immediately without waiting for recovery time, cut off power supply and again switch on.

MEANING OF THE MESSAGES AND GRAPHIC SHOWN ON

THE LCD SCREEN:

APPLICATION: WATER SUPPLY/TRANSFER (USING PROBES OR FLOATS)

FULL

Liquid level in the upper water tank reaches upper probe or float switch in up position, pump stop running

DRY RUN

Liquid level in the borewell or lower tank is below pump intake, pump stop running

NO WATER

Liquid level in the lower water tank/water well is below lower sensor/probe (float switch in down position)

APPLICATION: SEWAGE/DRAINAGE (USING FLOATS)

FULL

When "float switch A" is at up position, pump start running

DRY RUN

Liquid level in the sump is below the pump inlet, pump stop running

NO WATER

When "float switch A" is at down position, pump stop

OVER FLOW

When "float switch B" is at up position, control panel sends overflow alarm

APPLICATION: PRESSURE BOOSTING (USING PRESSURE SWITCH)

FULL

If there is full pressure in the pipeline or pressure tank, contact point of pressure switch is OFF then pump stop running

DRY RUN

Liquid level in the well is below the pump inlet, pump stop running.

NO WATER

Liquid level in the lower water tank/water well is below lower sensor/probe (float switch in down position)

TROUBLE SHOOTING

FAULT MESSAGE	POSSIBLE CAUSE	SOLUTIONS
Flashing of "UNDER V"	Actual voltage is lower than the calibrated voltage, pump is in under voltage protection state	Check the power supply at source
		Control unit will attempt to restart the pump every 5 minutes until line voltage is restored to normal
Flashing of "OVER V"	Actual voltage is higher than the calibrated voltage, pump is in over voltage protection state	Check the power supply at source
		Control unit will attempt to restart the pump every 5 minutes until line voltage is restored to normal
Flashing of "OVERLOAD"	Actual drawn current is higher than the calibrated current, pump is in overload protection state	Control unit will attempt to restart the pump every 5 minutes until running current is restored to normal
	Pump impeller is jammed/ pump motor dragging/ pump bearing broken	Check pump impeller or bearing
Flashing of "NO CALIBER"	Parameter calibration not completed	Carry out parameter calibration

Flashing of "DRY RUN"	Liquid level in the well/ sump is below the pump inlet, pump is in DRY RUN prevention state	Control unit will attempt to restart the pump every 30 minutes (or set time) until liquid level reaches above the pump inlet
Flashing of "STALLED"	Current drawn exceeds 200%	Cut off power supply & repair or replace pump
Flashing of "OPEN PHASE"	One phase missing in power supply	Check the power supply at source
	Controller inlet wire or pump cable broken	Repair inlet wire or pump cable